



## **Features**

- > PLC controlled automatic metallographic cutting machine, suitable for large samples
- > Cutting chamber fully accessible from all directions
- > Three controlled axes, sample laser alignment system and cutting speed frequency convertion control
- > Two cutting principles: swing and continuous cutting
- Cutting table provided with T-slots to assemble different vices
- > Touch screen 10" for displaying cutting data and samples positioning
- Cutting chamber equipped with internal LED illumination and ventilation system in order to increase visibilty during the process. Supplied with a cooling system complete with rinse channel and magnetic separator
- This series is suitable for quality control, automotive, aeronautical industry, scientific research institutes and universities.

Model		MEGACUT-120	MEGACUT-200	MEGACUT-300
Cutting capacity		Max. ø 100mm	Max. ø 120mm	Max. ø 130mm
Cutting disc dimensions		Max. ø 380 x ø 32mm	Max. ø 400 x ø 32mm	Max. ø 400 x ø 32mm
Cutting depth		120mm	200mm	300mm
Working chamber LxW		780x950mm	780x1050mm	880x1300mm
T-slots table LxW		450x350mm	485x400mm	630x530mm
Clamping caliper		120mm	200mm	300mm
Y axis travel		250mm	300mm	420mm
Z axis travel		160mm	230mm	230mm
Axes speed		3,5,8,18 mm/min customable	3,5,8,18 mm/min customable	3,5,8,18 mm/min customable
Speed		500÷2800rpm	500÷2800rpm	500÷2800rpm
Noise level		<70dB	<70dB	<70dB
Operating temperature		0÷30°C	0÷30°C	0÷30°C
Humidity non-condensing		<65%	<65%	<65%
Motor power		5500W	7500W	7500W
Power supply		400V ±10% - 50/60Hz - 3Ph	400V ±10% - 50/60Hz - 3Ph	400V ±10% - 50/60Hz - 3Ph
Cooling tank	Capacity	1201	1201	1201
	Dimensions	800x900x850mm	800x900x850mm	800x900x850mm
	Weight	152kg	152kg	152kg
Machine	Dimensions	1400x1000x1850mm	1550x1100x190mm	1650x1350x1900mm
	Weight	1800kg	2200kg	2500kg

## Standard accessories

Clamp for metallic and non-metallic materials such as steel, iron, aluminium, copper, ceramics, crystals, rocks, etc. 120mm; cooling tank with pipes; spanners 41mm- 46mm; cutting disc ø  $380x2 \times 932$ 

## Optional accessories

195MEGA46

Vertical clamp for irregular shaped samples. Max. clamping 90mm. Suitable for all machines with 12mm T-slots.



